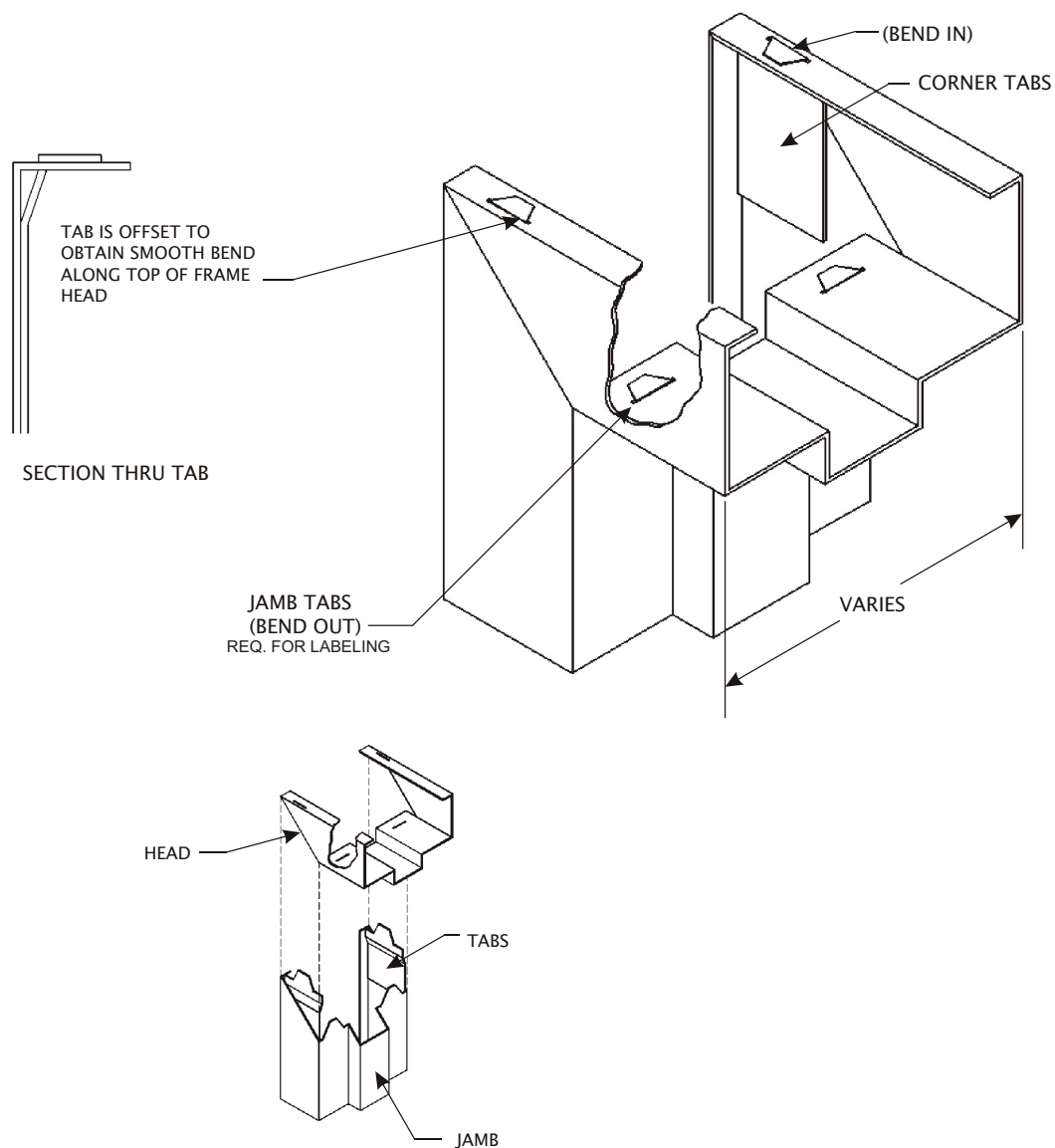


TECHNICAL DATA SHEET

F - 100 - 06 M SERIES CORNER ASSEMBLY INSTRUCTIONS

1. Slide header over jamb corner tabs, insert into slots.
2. Bend tabs on jamb rabbets out per illustration. (NOTE: Bending tabs in will increase door opening dimension.)
3. Bend corner tabs in per illustration.



Issue Date: January 2006

REVISED : 02/01/2009

